

SIGMACOVER 211

4 pages

September 2009
Revision of September 2005

DESCRIPTION	two component polyamide cured epoxy primer
PRINCIPAL CHARACTERISTICS	<ul style="list-style-type: none"> – epoxy primer in protective coating systems for concrete and sand/cement substrates (floors and walls) – can be recoated with most two component coatings – good water resistance – fair chemical resistance to spillage and splash – resistant to impact and abrasion – easy to clean
COLOURS AND GLOSS	white - eggshell
BASIC DATA AT 20°C	(1 g/cm ³ = 8.25 lb/US gal; 1 m ² /l = 40.7 ft ² /US gal) (data for mixed product)
Mass density	1.4 g/cm ³
Volume solids	51 ± 2%
VOC (supplied)	max. 278 g/kg (Directive 1999/13/EC, SED) max. 396 g/l (approx. 3.3 lb/gal)
Recommended dry film thickness	35 µm
Theoretical spreading rate	14.6 m ² /l for 35 µm
Touch dry after	30 minutes *
Overcoating interval	min. 16 hours * max. 10 days *
Full cure after	7 days *
	(data for components)
Shelf life (cool and dry place)	at least 12 months * see additional data
RECOMMENDED SUBSTRATE CONDITIONS AND TEMPERATURES	<ul style="list-style-type: none"> – concrete, sand/cement; dry and free from any contamination – moisture content of concrete should be max. 4% – substrate temperature should be above 5°C and at least 3°C above dew point during application and curing
INSTRUCTIONS FOR USE	<p>mixing ratio by volume: base to hardener 75 : 25</p> <ul style="list-style-type: none"> – the temperature of the mixed base and hardener should preferably be above 15°C, otherwise extra solvent may be required to obtain application viscosity – too much solvent results in reduced sag resistance and slower cure – thinner should be added after mixing the components – for impregnation of concrete 30% thinner should be added
Induction time	none
Pot life	14 hours at 20°C * * see additional data

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AIRLESS SPRAY

Recommended thinner Thinner 91-92
 Volume of thinner 10 - 20%, depending on required thickness and application conditions
 Nozzle orifice approx. 0.33 mm (= 0.013 in)
 Nozzle pressure 15 MPa (= approx. 150 bar; 2130 p.s.i.)

AIR SPRAY

Recommended thinner Thinner 91-92
 Volume of thinner 10 - 20%, depending on required thickness and application conditions
 Nozzle orifice 1.5 - 2 mm
 Nozzle pressure 0.3 - 0.4 MPa (= approx. 3 - 4 bar; 43 - 57 p.s.i.)

BRUSH/ROLLER

Recommended thinner Thinner 91-92
 Volume of thinner 5 - 10%

CLEANING SOLVENT

Thinner 90-53

SAFETY PRECAUTIONS

for paint and recommended thinners see safety sheets 1430, 1431 and relevant material safety data sheets

this is a solvent borne paint and care should be taken to avoid inhalation of spray mist or vapour as well as contact between the wet paint and exposed skin or eyes

ADDITIONAL DATA

Film thickness and spreading rate

theoretical spreading rate m ² /l	14.6	12.8	10.2
dft in µm	35	40	50

Overcoating table for SigmaCover 211 for dft up to 35 µm

substrate temperature	10°C	15°C	20°C	30°C
minimum interval	48 hours	24 hours	16 hours	8 hours
maximum interval	21 days	14 days	10 days	7 days

with most 2 component coatings

– surface should be dry and free from any contamination

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Curing table for dft up to 35 µm

substrate temperature	touch dry	dry to handle	full cure
5°C	120 min.	6 hours	21 days
10°C	60 min.	4 hours	14 days
15°C	45 min.	3 hours	10 days
20°C	30 min.	2 hours	7 days
30°C	20 min.	1 hour	5 days

- adequate ventilation must be maintained during application and curing (please refer to sheets 1433 and 1434)

Pot life (at application viscosity)

15°C	16 hours
20°C	14 hours
25°C	11 hours
30°C	8 hours
35°C	5 hours

Worldwide availability

Whilst it is always the aim of PPG Protective & Marine Coatings to supply the same product on a worldwide basis, slight modification of the product is sometimes necessary to comply with local or national rules/circumstances. Under these circumstances an alternative product data sheet is used.

REFERENCES

Explanation to product data sheets	see information sheet 1411
Safety indications	see information sheet 1430
Safety in confined spaces and health safety	
Explosion hazard - toxic hazard	see information sheet 1431
Safe working in confined spaces	see information sheet 1433
Directives for ventilation practice	see information sheet 1434

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LIMITATION OF LIABILITY

The information in this data sheet is based upon laboratory tests we believe to be accurate and is intended for guidance only. All recommendations or suggestions relating to the use of the Sigma Coatings products made by PPG Protective & Marine Coatings, whether in technical documentation, or in response to a specific enquiry, or otherwise, are based on data which to the best of our knowledge are reliable. The products and information are designed for users having the requisite knowledge and industrial skills and it is the end-user's responsibility to determine the suitability of the product for its intended use.

PPG Protective & Marine Coatings has no control over either the quality or condition of the substrate, or the many factors affecting the use and application of the product. PPG Protective & Marine Coatings does therefore not accept any liability arising from loss, injury or damage resulting from such use or the contents of this data sheet (unless there are written agreements stating otherwise).

The data contained herein are liable to modification as a result of practical experience and continuous product development.

This data sheet replaces and annuls all previous issues and it is therefore the user's responsibility to ensure that this sheet is current prior to using the product.

The English text of this document shall prevail over any translation thereof.

	PDS	7406
179505	white	7000001400
179506	white	7000002200